

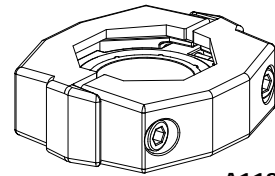
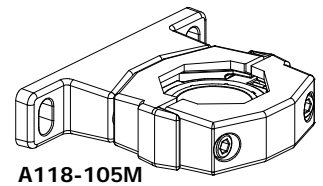
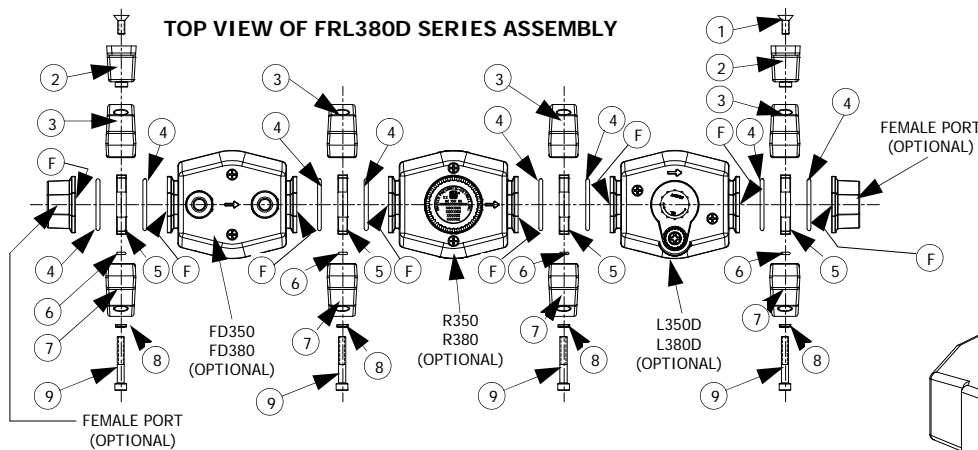


Replacement Kits

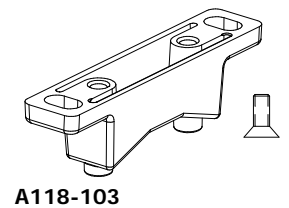
THANK YOU!

You have just purchased a quality modular bracket assembly for the 350 and 380 series products from Master Pneumatic.

With care in it's installation and maintenance, you can expect it to have a long and economical service life. Before you go any further, please take a few minutes to look over this information, then save it for future reference and for the useful service information it contains.



KEY	DESCRIPTION	A118-105M	A118-105	A118-103
1	Screw	QTY (1)	NO	QTY (1)
2	Mounting Bracket	QTY (1)	NO	QTY (1)
3	Back Clamp	QTY (1)	QTY (1)	NO
4	O-Ring	QTY (2)	QTY (2)	NO
5	Clamp Spacer	QTY (1)	QTY (1)	NO
6	O-ring	QTY (2)	QTY (2)	NO
7	Front Clamp	QTY (1)	QTY (1)	NO
8	Lock Washer	QTY (2)	QTY (2)	NO
9	Screw	QTY (2)	QTY (2)	NO



Installation Procedures

NOTE: For ease in assembling the clamps, lightly apply grease the front face of the clamp bosses (F) with Parker O-Lube or Eppert Lithium 2 grease prior to assembling the clamp together.

- 1: Place the A118-101 spacer assembly into the black clamp. (Clamp with the threaded hole in the middle).
- 2: Orientate the back clamp with the extruded flange down and the clip on the back of the product to be assembled.
- 3: Clip the other product, to be assembled into the other side of the clamp.
- 4: Place the front clamp assembly, (A118-F105) with the extended flange orientated up onto the assembly.
- 5: Tightening the clamp screws alternately between the screw until 30 to 40 in-lbs of torque is obtained.

A118-101 = Contains a spacer and two O-rings.

A118-F105 = Contains front clamp, two socket head cap screws, two lock washers, and 2 captivating O-rings.

To attach the A118-103 align the two pegs with the counter bore on the back clamp. Secure with the flat head screw. Tightening the screw to 30-40 in-lbs.